



Chapter Meeting: Minton & Roberson Shop Tour
Tuesday, November 13th, 2018

Founded in 1975 by George Minton & Richard Roberson, **Minton & Roberson (M&R)**, is a highly regarded sheet metal contracting company. The majority of the company's work is in the fabrication and installation of air distribution systems in industrial and commercial construction; therefore, the company and its facility are suitably equipped for the production, fabrication, and installation of ductwork. M&R runs productively and efficiently, implementing the proper stages of design and coordination, from fabrication to installation. The fabrication shop is well equipped with the state-of-the-art machinery, which allows M&R to ensure the manufacture of high quality, precision sheet metal products. Inventory is always well stocked with raw materials including coils, sheets, angles, rods, and acoustical liner. Additionally, the shop is supported by computerized coordination, purchasing and warehousing operations, along with a fleet of trucks, properly equipped to handle materials. In excess of 5 million sheet metal products are fabricated here annually - M&R has in-house capabilities to produce quality ductwork, fittings, spiral pipe, casings, plenums, accessories, and specialties that are utilized to meet demanding schedules, custom specifications, and special designs. The sheet metal shop also provides a variety of specialty items. The shop employs an experienced staff of supervisors, journey persons, apprentices, and certified welders. Also, the sheet metal shop operations are streamlined by using standardized fabrication methods while maintaining the flexibility and meeting a wide variety of projects and customer requirements.

Presentation Abstract:

This presentation will be a walking tour of the sheet metal fabrication shop with several interactive stations. Focus areas will include a state of the art Automated Coil Production line, Spiral Duct Forming, Duct Sealing and Air Leakage, and Duct Insulation options. Overtones of the presentation will include discussions of the current environment for the sheet metal construction trade such as, Quality Assurance, Energy Preservation, and Skilled Labor environment and impact. All information will be shared from a Contractor's perspective for the benefit of the greater mechanical construction community. Questions and feedback will be welcome throughout the presentation.

Earn 1 hour of Professional Development Hours at this meeting.

Lunch will be provided

Time: Meet and Greet/Lunch at 11:45am and Tech Session begins at 12:00 pm

Payment: Members = \$20.00, Non-Members = \$25.00, Students = \$10.00

Reservations: <http://hamptonroads.ashraechapters.org/>

Please Note: Technical Session will be held at the M&R Facility, address below.

Lunch Location: Minton & Roberson [1100 International Plaza, Chesapeake, VA 23323](http://1100InternationalPlaza.com)